

RISEING TIDE GLOBAL PROUDLY PRESENTS

FIVE & 20 SPIRITS

Five & 20 Spirits, produced by Robert Mazza, Inc., are sustainably hand-crafted in Westfield, NY where the team works with local farmers to source the best ingredients for their craft spirits. Nestled between Routes 5 and 20 along the shores of Lake Erie and sitting on 80 acres of farmland used to grow grapes and grain, this one-of-a-kind location shares a facility with Mazza Chautauqua Cellars, creating New York State's first-ever combination winery, distillery, and brewery.

The brand's award-winning core products — Straight Bourbon and Straight Rye — provide the base spirits for an ever-growing collection of whiskey expressions that make the most of the distillery's unique ability to access still-wet wine and beer barrels for flavorful aging.

Robert Mazza, Inc. ("Mazza") is a wine, spirits, and craft beer producer with operations in north-western Pennsylvania and western New York. Established in 1972 with a single vineyard, Mazza now operates three primary locations in the Lake Erie AVA: Mazza Vineyards in North East, PA; South Shore Wine Company in North East, PA; and Mazza Chautauqua Cellars in Westfield, NY that also serves as home to Five & 20 Spirits & Brewing – making it New York State's first combination winery, distillery, and brewery.



THE DISTILLER

Joe Nelson has been the spirit behind Five & 20 Spirits since 2008. He approaches distilling with a blend of scientific experimentation and deep knowledge of our nation's whiskey production history, with a die-hard dedication to using local agricultural products. Joe demonstrates his mastery of blending techniques and inspired secondary cask finishes in every batch and barrel, both for our own line of products and our portfolio of partner products, including Jägermeister, Hamilton Rums, and Sazerac's Bittermen's collection.

THE WHISKEYS



STRAIGHT RYE

[TECH SHEET](#)



STRAIGHT BOURBON

[TECH SHEET](#)



ROBERT MAZZA, INC

Region:
Westfield, NY

Founded:
2013

Production:
18.5k gallons annually

Acreage:
80 acres

Recent Accolades
Five & 20 Straight Bourbon
BTI
90 pts

Five & 20 Straight Bourbon
Wine Enthusiast
Top 100 Spirits of 2022!
93 pts
Best Buy

Five & 20 Straight Rye
BTI
94 pts

Five & 20 Straight Rye
NYISC
New York Rye Distiller of the Year

Five & 20 Straight Rye
Wine Enthusiast
Best Buy



A MEMBER OF THE MAZZA FAMILY

